RUDOLPH RESEARCH ANALYTICAL

TECHNICAL BULLETIN 935-R6



Measurement speed unmatched by any other brand saving you time and money

The DDM Series of Automatic Density Meters



Rudolph Research Analytical serving its customers with Integrity, Quality, and Innovation for over 50 years.

Rudolph subjects itself to a variety of industry accreditations and outside examination. Visit our website to learn how these apply to your purchase.

The Simplicity of Touch Screen Measurement with the Flexibility of Windows®

Oscillating U-Tube with Viscosity Correction and Reference

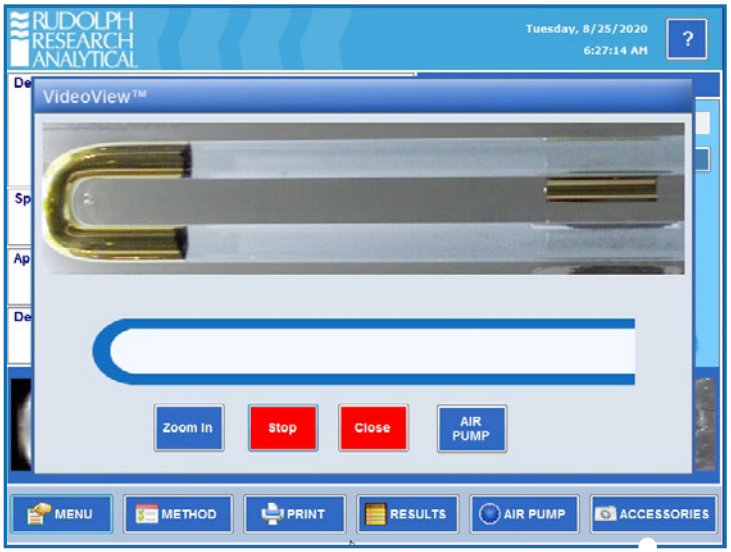
Rudolph DDM Series Density Meters utilize an oscillating U-tube with full range viscosity correction and reference oscillator that allows for long term calibration stability and measurement at all temperatures with a single calibration (Patent # 7,735,353).

Full Feature VideoView® with Automatic Scanning of Entire U-Tube

Rudolph's exclusive VideoView® is protected under Patent #7,437,909 and provides superior high resolution visual bubble detection of your sample with live on-screen video viewing. Images can be saved with the sample results and may be viewed and/or printed as desired.

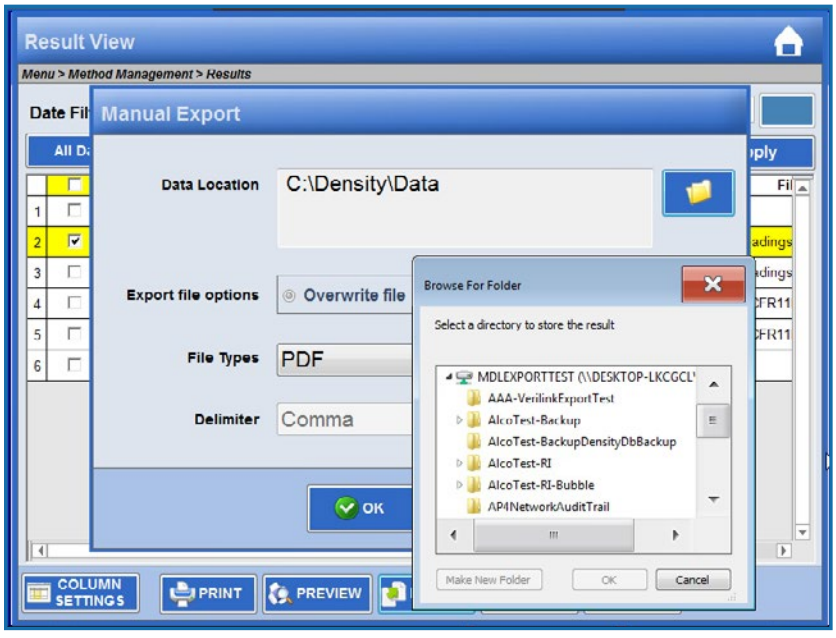
A full view of the entire U-tube is possible at 2X magnification. Further, the U-Tube can zoom to 6X or 10X so the user can see that the U-Tube is air bubble free. The 6X and 10X magnification are also extremely helpful in detecting the cleanliness of the glass U-tube. The clarity, magnification and resolution are the very best available in the market.

- Three magnified video assisted views of the entire cell are available, in 2X, 6X and a 10X magnifications
- Images may be saved with results for subsequent review



Windows Embedded® Operating System

- 32 gigabytes of internal memory, the biggest on the market, allows almost unlimited memory for saving measurement data. All Rudolph Density Meters are network ready. Data may be saved and exported directly to your server or to any desired directories.
- Internet access is possible directly from all Rudolph Density Meters. The disk protection feature protects the operating system against malware and virus infections in networked environments.
- Windows® based navigation architecture is so intuitive that most operators will never read the manual, but should you wish to reference the manual, it is stored right on the Rudolph instrument's internal memory.
- Copy methods, transfer concentration tables, download data, among other functions via the USB ports on the front and back of the unit.
- Five USB ports allow for quick and easy connection to a mouse, keyboard, printer, bar code scanner, or memory stick. All Rudolph Density Meters connect directly to your server or server printer without additional software or PC access.

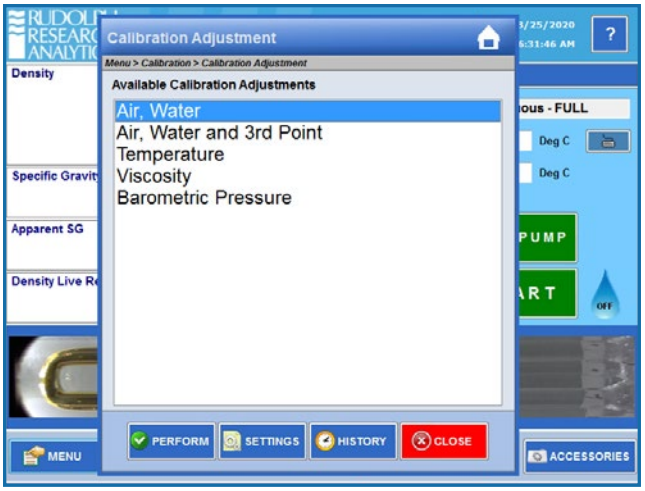


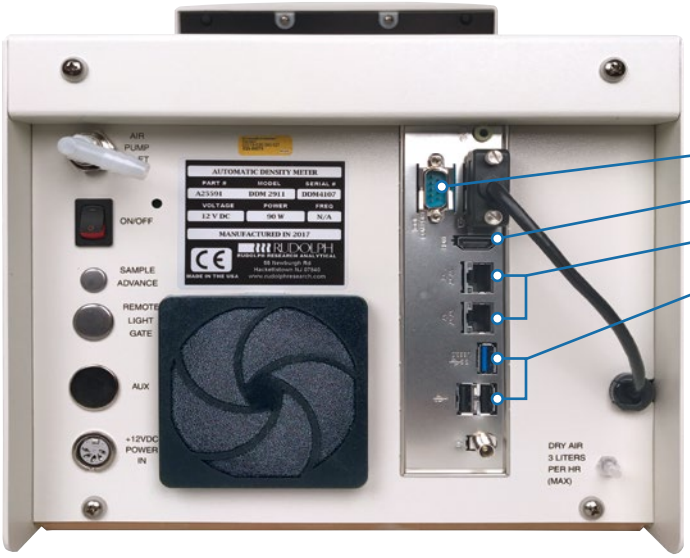
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The Simplicity of Touch Screen Measurement with the Flexibility of Windows®

cGMP/GLP Calibration

- Calibrate the Rudolph DDM Series Density Meter with 2 or 3 points (e.g. NIST Traceable Standards) as calibrating with merely air and water appears inconsistent with cGMP/GLP compliance regulations
- Ability to print out complete method configuration, communication settings, as well as calibration verification and calibration adjustment data/history
- Unlimited number of customizable calibration verifications possible
- Complete History of Calibration Adjustments and Verifications are available to View, Print, and/or Export
- Set calendar reminders as to when Calibration Verifications are due
- View, print, control charts in calibration verifications
- Pass/Fail calibration verifications available





Versatile Communication Capability

The Rudolph Density Meter's standard communication package includes:

- 1 RS-232 port
- 1 HDMI
- 2 CAT Ethernet Ports for Network Cable Connection
- 5 USB ports -2 in the front, 3 in the back

Having the capability to:

- Export measurement results with saved video view images to a thumb drive, store it locally on the C:\ drive, or easily send data to any external PC, LIMS, SAP, Network etc.
- Print measurement results to any local or networked printer. Most printers are supported by Windows Embedded® but if required the driver may be added
- Save measurement data directly to your Network/Server

GlaxoSmithKline
184 Liberty Corner Rd
Warren, NJ 07059
Tel: (908) 293-4000

gsk do more feel better live longer

Date: 8/2020

This sample was measured on DDM 2911 PLUS serial number 20212, manufactured by Rudolph Research Analytical, Hackettstown, NJ, USA.

Lot ID 2019

Temperature: 20.0 Deg C

No	Sample ID	Density	Sp. Gravity	Normality	HCL % wt	° Baume	Time
1	8421	1.09803	1.1000	6.0092	19.95	12.94	14:20:50 PM
1	8421	1.09803	1.1000	6.0092	19.95	12.94	14:21:40 PM
1	8421	1.09803	1.1000	6.0092	19.95	12.94	14:22:30 PM
1	8421	1.09803	1.1000	6.0092	19.95	12.94	14:23:20 PM
1	8421	1.09803	1.1000	6.0092	19.95	12.94	14:24:10 PM

Counts : 5
Average : 1.0980
SD : 0.0000
Maximum : 1.0980
Minimum : 1.0980

Operator : _____

cGMP/GLP Printing

Sample measurement reports are edited quickly and easily. Just import your logo to the Rudolph Density Meter and send your company's customized certificate of analysis to your server or local printer.

Print your customized Certificate of Analysis including your company logo directly from the Density Meter

Capable of making multiple measurements on a single sample and reporting complete statistical data and all measurement results

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Unmatched Versatility, Traceability, Compliance and Flexibility

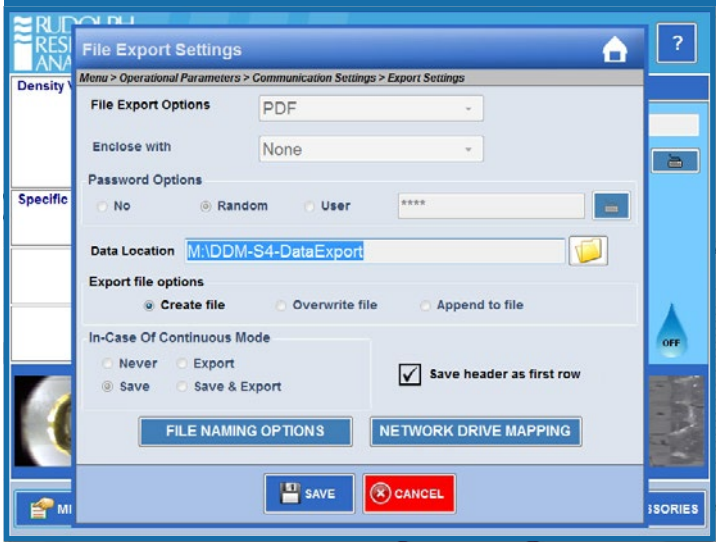
For Highly Regulated Labs, Full 21 CFR Part 11 Instrument Level Compliance

The United States Food and Drug Administration 21 CFR Part 11 regulation establishes the FDA's requirements for electronic records and electronic signatures (ERES) to be trustworthy, reliable, and essentially equivalent to paper records and handwritten signatures. The Rudolph Density Meter user interface software's 21 CFR Part 11 features fully supports and exceeds the requirements of 21CFR Part 11. Available in embedded and PC versions.

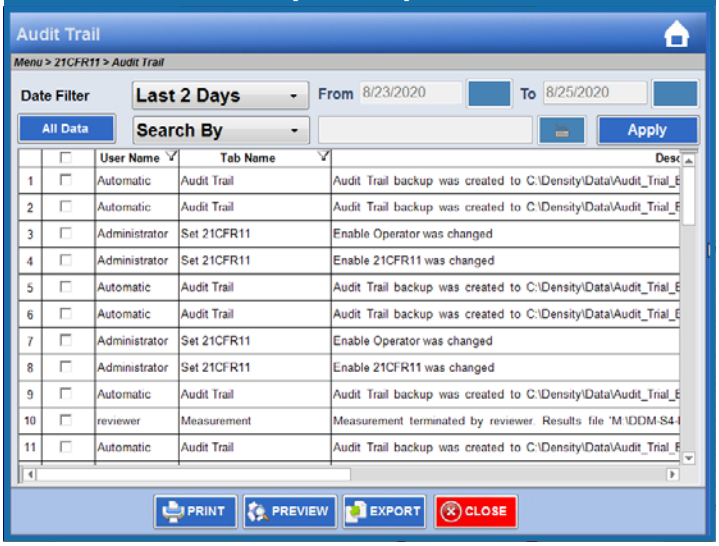
The Rudolph Density Meter's 21 CFR Part 11 software module is easily enabled through the user friendly touch screen. This module gives you full compliance with:

- Electronic signature
- Access levels
- Internal write protected storage
- Unique passwords
- Write protected documents sent directly to server
- Audit Trail
- PDF encrypted and password protected
- Unique and Settable User rights and privileges
- Data integrity and ALCOA+ principles compliance

Files are Password Protected.



As Audit Trails are produced they are saved internally which can be viewed, exported or printed.



User Access Levels are set by the administrator.



User Rights



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Unmatched Versatility, Traceability, Compliance and Flexibility

TRACEABLE CALIBRATION STANDARDS

Rudolph knows how important it is to calibrate with Standards. Therefore, we offer different options of traceable standards to cover your calibration needs. In addition, the Rudolph DDM Series Density Meter includes all the accessories for immediate use*

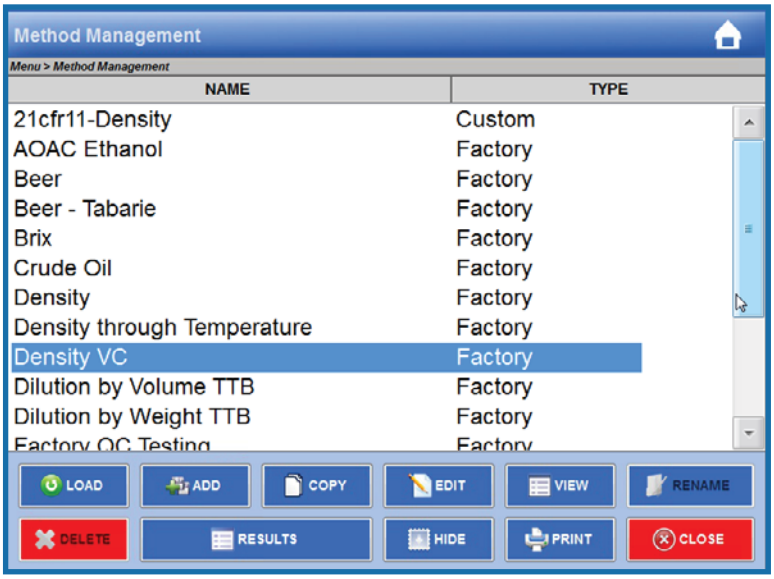


** Certain restrictions apply*

Flexible Method Management

Factory installed measurement methods allow for immediate selection of the correct method to match the most common applications.

For unique measurement applications, easily create a sample method using an unlimited number of Concentration Tables, Formulas, and Polynomials to match the measurement methods used in your laboratory.



Customized Methods:

- Concentration D2O – Heavy Water
- Ethanol Proofing
- Testing of aspartame and other artificial sweeteners
- Monomer Solutions
- Hydrogen Peroxide
- Determination of Partial Specific Volume
- ppm, Normality, Molarity, Molality
- % Toluene in Heptane
- Purity of sample testing
- Density of Gases and Aerosols
- Potassium Permanganate
- Ultracentrifugation applications
- SG of Urine
- Sodium Hydroxide

Choose the Sample Load Option Solution for Your Application

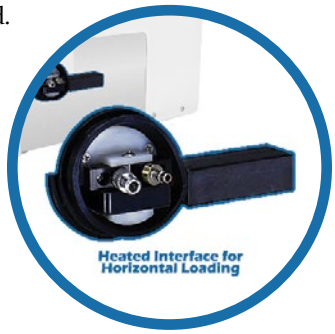
Vertical Load

- Sample injection is done vertically against gravity reducing air bubbles. Suitable for left and right handed operators as opposed to manual horizontal injection. Plunger is easier to push with all samples and there is more control over the syringe than with Horizontal Load.
- Gives the ability to apply more pressure to the syringe when injecting viscous samples without harming operators.
- Much easier cleaning. When a measurement is complete and the syringe is removed, gravity will force the sample down and into the waste jar. As opposed to the traditional horizontal load, if the waste tubing was bent, the sample would pour backwards and spill out on the table.
- Preserves the nozzles and nozzle bodies much better since there will not be added pressure from pushing on them when loading a sample. All the pressure will be on the top plate, thus saving in future maintenance costs.



Traditional Horizontal Load

- Samples can be easily loaded in the Density Meter by directly injecting your sample into the inlet port.
- You can watch the sample progress through the U-Tube and monitor for bubbles with a 2X magnification.
- Need a closer look? View at 6X or 10X magnification.
- When your measurement is complete simply flush the U-Tube with your choice of solvent and use the convenient built in air pump to dry the U-Tube.
- Only 1ml of sample is required.





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Choose the Sample Load Option Solution for Your Application

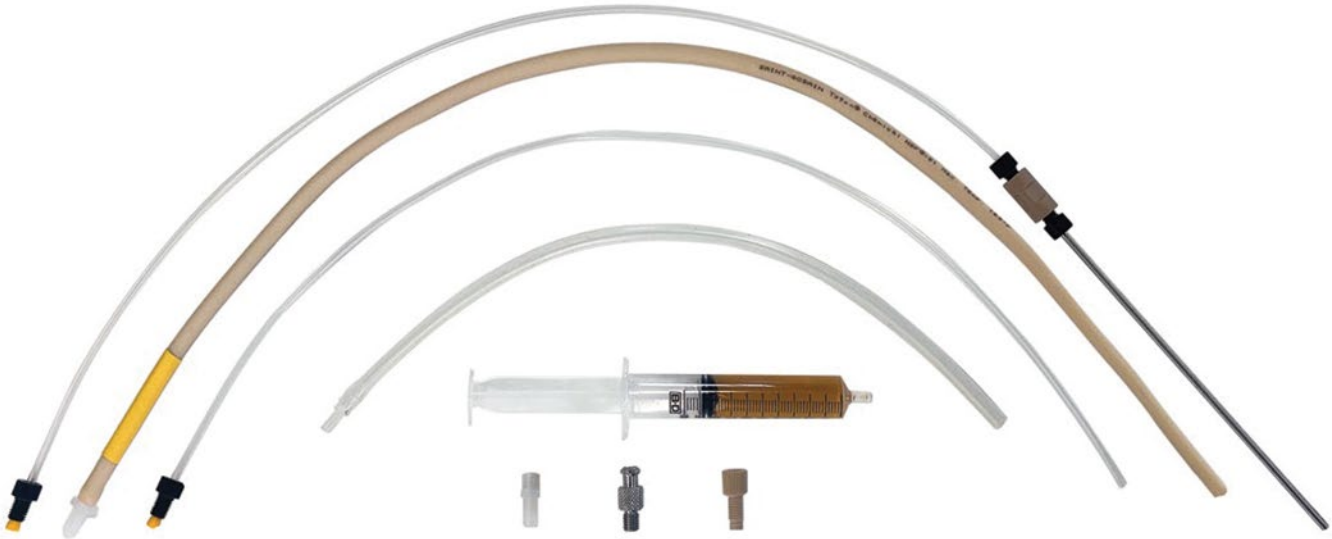
LoadAssist™

- A great option as there are two different ways to inject a sample:
  a.) by manual vertical injection
  b.) having the PeriPump pull the syringe down for you
  c.) Having the PeriPump driving the sample through any of the different tubings supplied with the instrument
- Ideal for pulling the rinse solutions automatically into the system thus making the rinsing part of the operation much easier and independent.
- Pressure mode available for carbonated samples.
- Benefits customers that have multiple inexperienced users as the PeriPump will automatically inject the sample the same way every time.
- No change in instrument's performance when compared to manual injection.



LoadAssist™ is the most versatile option

LoadAssist™ allows multiple ways to inject the sample: automatically through supplied needle, syringe, hard and flexible tubings



Sample handling options for high throughput laboratories

Peristaltic Pump

Combining a Peristaltic Pump with a Rudolph Density Meter makes sample loading and cleaning faster and more convenient. A Peristaltic Pump draws the sample into the Density Meter and could also load a second instrument such as a Refractometer. The user drops a tube into the sample and starts the Peri Pump from the Density Meter display. The Peristaltic Pump draws the sample through one or two instruments and then measures automatically. The measured sample is displaced to waste by the following sample.



Who Should Use this System?

Laboratories working with low viscosity samples such as beverages, food, dairy, alcohol. Users who do not mind utilizing 30-50 ml of sample for a measurement. A larger amount of sample is needed to ensure all of the previous sample is displaced with new sample.

Hearted Interface

For highly viscous samples, Rudolph offers the possibility to install a heated interface for the DDM Series of Density Meters. When measuring heavy crude oils, waxes, resins, and other highly viscous samples the heated interface can reduce the possibility to clog the glass U-tube, while facilitating the U-tube cleaning part. Heat is applied right in the density meter interface where the sample is injected at temperatures as well as the outlet port of the Density Meter to facilitate good sample flow and to aid with cleaning.

Rudolph´s heated interface does not require a separate device to control temperature as it is directly controlled from the Software. It can heat the interface up to 90 degrees Celsius through its independent temperature control. It also comes with an ON/OFF visual indicator in the density meter screen. It can also be configured in your sample method to turn it off such as when you are measuring volatile samples. Heated interface is available for Horizontal and Vertical load options.



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Sample handling options for high throughput laboratories

Automate your Laboratory with a Rudolph Autoflex® R8137, R827, or R837 Automation System

The DDM Series Density meters can be combined with various Rudolph Automation Systems and Sample Handling Accessories such as: Peristaltic Pump, Autofill®, Autoflex® R817, R827 and R837 AutoSampler. The Rudolph Research R837 AutoFlex® is perfect for high throughput laboratories looking to increase productivity.

The AutoFlex® R837 Sampler Features :



- Customizable bottle size, Test Tube size such as: Boston Rounds:1oz, ½ oz, virtually any size
- Customizable Rack configurations: heated and unheated on the same carousel
- Automated sample introduction
- Flexible Method Selection: Suction mode, Pressure mode, Rinse, and Hybrid Mode
- Programmable cleaning and drying
- Automatic solvent and waste level detection
- System Configuration minimal sample volume: 1.5 mL
- Fast throughput
- Automation saves operator time and increases your lab's efficiency
- An urgent-sample interruption can be made at any time
- Barcode Reader and Spinner
- Up to three rinse choices

Operation is completely automatic. The sample is measured and the data recorded. Depending on how the system is configured the data may also be printed, saved as an Excel file or transferred to LIMS, SAP, or directly onto your network

The AutoFlex® R835 Sampler with powerful peristaltic pump features:

- Faster cycle times
- Higher throughput
- Draws sample through one or more instruments where measured sample is displaced to waste by the following sample.
- Lower Cost
- Many Bottle Options
- Fully automated injection and rinsing

Multiple parameters from one sample, with full automation including injection, cleaning and drying.

Description

Combine instruments with Automation to Measure: Refractive Index, Brix, Density, Specific Gravity, Optical Rotation, Color, Alcohol % vol/vol, pH, Proof and more from a single sample.

AutoFlex® gives you the most flexibility in sample vial selection, sample handling and instrument combinations. Please refer to Rudolph's Automation Technical Bulletin

Ideal for high throughput Flavor, Fragrance, Alcohol, Chemical, Petroleum, Food Labs who run many samples each day and want multiple parameters reported in a single sample.

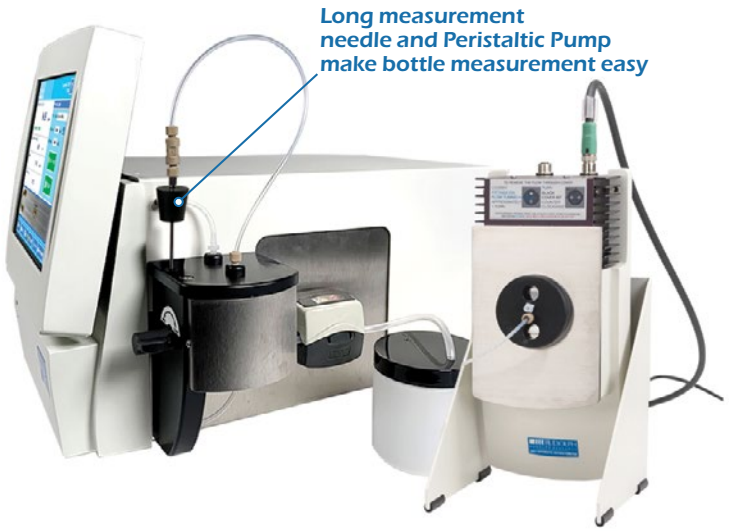


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Combine a Density Meter with a Refractometer for additional Measurements

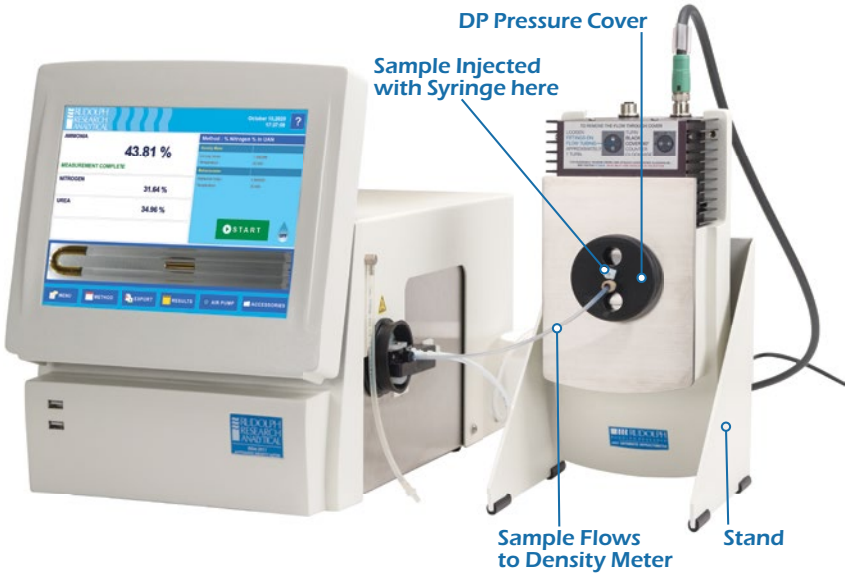
Test obscured Alcohol samples with Rudolph's AlcoTest®-RI System.

Obscured Alcohol samples are any solutions containing alcohol, water plus anything else such as flavoring or barrel aging. This includes beer, wines, flavored spirits and many barrel aged rums, whiskeys, and Bourbons. The AlcoTest®-RI measures the sample by calculating the density of the sample and then correcting for the obscuration using refractive index. The user can measure % alcohol by volume in less than two minutes.



UAN (Urea Ammonium Nitrate) Fertilizer Analysis

Rudolph Research offers a more rapid, less complex UAN analysis method using concurrent Density and Refractive index measurements. The results yield a full analysis including concentration of Ammonium Nitrate, Urea, water, and the % of Total Nitrogen in UAN solution. The advantages of using the Rudolph UAN measurement method are speed, safety, and a reduction of technical expertise required. No user interpretation is required and there is no unusual danger to the user. Accuracy is within required results with up to 0.024% accuracy when using a Rudolph J457 Refractometer optics module and a DDM2911 Density Meter. Reproducibility is improved over existing methods due to the reduced variables utilized in the Rudolph Method and results are far less dependent upon user skill or procedure.



Accurate Determination of Sulfuric Acid concentration within the Chemical, Accumulators, Fertilizers and Plastics Industries.

As Sulfuric Acid concentration increases, density also increases. This fairly linear relationship goes from 0% concentration up to approximately 96% or 97%. However, somewhere around 93% the linear relationship starts to become a bell curve so the concentration/density relationship starts curving back on itself. As a consequence, the densities of Sulfuric Acid at these high levels have two different possible concentrations, for example, 93% and 98% Sulfuric Acid have very close density values.

In order to solve this inconvenience and be capable of analyzing beyond 90 % with total confidence Rudolph Research Analytical adds a second piece of advanced technology that determines the Refractive Index of Sulfuric Acid at high concentrations beyond 90 % such as in the J457OM-SV-H Refractometer where the behavior of the curve is stable.



A Density Meter is paired with a J457OM-SV-H Refractometer in which the sample gets either manually or automatically injected. This combination of reliable technologies provides a more rapid, less complex solution for determination of sulfuric acid concentration throughout its entire range.

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Densitometry

The Rudolph DDM Series of Density Meters, with high precision Peltier temperature control of sample, has the features to meet the needs of today's industrial applications.



Beverages, Spirits, Wine

- The US TTB requires 0.03% Ethanol accuracy for testing of % Ethanol in wine, beer, and spirits.
- The DDM 2911 Plus offers 0.01% accuracy for Ethanol testing
- Direct and accurate means of °Brix determination, °Plato,°Balling, Proof, Real Extract (RE), Apparent Extract (AE) and Original Extract (OE)
- Accurate determination of Ethanol concentration according to GB 5009.225



Food, Flavor, Fragrance

- Measure Density, Specific Gravity and Relative Density according to Food and Chemical CODEX, GB/T 11540-2008,GB/T 22731-2022
- Checking of raw materials and product release
- Check batch consistency and ensure proper blending ratios
- Add refractive index, color and optical rotation with R827 and R837 Automation Solutions



Pharmaceutical

- Capable of 2,3,4 or more multiple measurements with standard deviation, mean, min and max reading for true cGLP/GMP compliance
- Complete Factory and on site IQ/OQ/PQ documentation and data inventory
- 21CFR Part 11 Compliance; Electronic Signature and Secure Data Storage
- Compliant with USP <841>, EP 2.2.5, JP, BP, Chinese, Brazilian, Mexican, Pharmacopeias and ALCOA+ principles
- Determine relative density according to GB/T 13531.4-2013



Petroleum, Chemical

- Measure API, Density and Specific Gravity values in accordance with ASTM D1250, ASTM D1475, ASTM D2501, ASTM D4052, ASTM 4806, ASTM D5002, ASTM D5931, ASTM D6448, ISO 12185, ISO 15212, ABNT NBR 7148, ABNT NBR 14065, ABNT NBR 15639, GB/T 1884, GB/T 2391. GB/T 2013-2010, GB/T 21862.3, GB/T 29617-2013, IP 365, and DIN 51757
- Measure in units of kg/m3, g/cm3, g/mL, pounds/gallon, specific gravity, Baumé and more

Alcohol Proof Testing



DDM 2911 PLUS Density Meter is Rudolph Research's TTB Approved Instrument for Alcohol Proof Testing.

The capability you need to easily test your spirits production and comply with TTB Requirements:

The DDM 2911 PLUS has built-in precision Electronic Temperature Control ensuring accurate and reproducible results. A Windows Embedded® OS allows the operator to save calibration and measurement data right to Excel™ and PDF.

- With 0.0000010 g/cm^3 accuracy and 0.000001 g/cm^3 resolution the DDM 2911 PLUS is an excellent choice for the Alcohol Beverage industry to measure alcohol concentration to determine alcohol proof
- Easy to Use. Easy to Validate
- Windows Embedded® OS
- Precision built-in electronic Temperature Control (via Peltier)
- Easily combined with Rudolph's R817,R827 and R837 Automation System
- 3 Year Domestic Warranty – 20 Year Service Guarantee

0.01% Alcohol Determination adding Precision to the Art of Craft Distilling

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Technical Specifications

	DDM 2909	DDM 2910	DDM 2911	DDM 2911 PLUS
Accuracy	**Density:** 0.0001 g/cm³* **Temperature:** 0.05 °C	**Density:** 0.0001 g/cm³ **Temperature:** 0.03 °C	**Density:** 0.00005 g/cm³ **Temperature:** 0.02 °C	**Density:** 0.000010 g/cm³ **Temperature:** 0.01 °C
Repeatability (Standard Deviation)* **	**Density:** 0.00002 g/cm³ **Temperature:** 0.02 °C	**Density:** 0.00001 g/cm³ **Temperature:** 0.02 °C	**Density:** 0.000005 g/cm³ **Temperature:** 0.01 °C	**Density:** 0.000002 g/cm³ **Temperature Selectable:** 0.001 °C
Resolution (Standard)	**Density:** 0.0001 g/cm³ **Temperature:** 0.01 °C	**Density:** 0.0001 g/cm³ **Temperature:** 0.01 °C	**Density:** 0.00001 g/cm³ **Temperature:** 0.01 °C	**Density:** 0.000001 g/cm³ **Temperature:** 0.001°C
Resolution (USR)* **	**Density:** Up to 0.00001 g/cm³**	**Density:** Up to 0.00001 g/cm³**	**Density:** Up to 0.000001 g/cm³**	
Density Range	0 g/cm³ to 3 g/cm³ (32° F - 212° F)			
Temperature Range (Controlled via Peltier)	0°C – 70°C (32°F - 158°F)	0°C – 100°C		
Pressure	0 to 10 bar (0-145 psi)			
Viscosity Correction	Yes, over the entire range			
U-Tube Video Scanning & Magnification	Three magnified video assisted views of the entire cell are available, in 2x, 6x and a 10x magnifications with video scanning. Images may be saved with results for subsequent review.			
Automatic Bubble Detection	Automatically warns operator of bubbles			
Measurement Modes	Continuous, Single, Multiple			
Measurement Technique	Mechanical Oscillating U-Tube Method			
Minimum Sample Volume	Approx 1mL (depending on the load option)			
Wetted Materials	Borosilicate glass, Teflon PTFE ECTFE			
Operating System	Windows 10 IoT Enterprise LTSC 2021: write protected software safe from malware and viruses			
Measurement Time	Typically 20 - 40 seconds after thermal equilibration			
Display	Bright 10.4 inch diagonal TFT type LCD with wide viewing angle, anti-glare flat panel touch screen, 300 nits brightness, 800 x 600 pixels, chemical, scratch and spill resistant monitor, the industry's largest, most flexible, and customizable user interface			
Communication Interfaces	5 USB Ports, 2 RS232 Ports, 2 Ethernet Ports for Network Connection, 1 HDMI, Keyboard Bar Code Scanner, Mouse, Network Capabilities			
Remote Support	Troubleshooting, Diagnostics, Software Updates available via the Internet			
Internal Memory	32 GB Non-removable Compact Flash Allowing Storage of over 100,000 Measurements			
Operating Dimensions	18.36" (L) x 11.80" (W) x 13.90" (H) 46.61 cm (L) x 29.97 cm (W) x 35.30 cm (H)			
Shipping Dimensions	24.5" (L) x 17.5" (W) x 22" (H) 62cm (L) x 44cm (W) x 56cm (H)			
Shipping Weight	50 lbs (23 kg.)			
Power Supply	100 to 240 VAC; 50 to 60 Hz			
Power Consumption	120 Watts at peak			
Country of Manufacture and Design / Warranty	United States of America (U.S.A.) 3 Year US Warranty - 1-2 Year International *Warranty varies by country and instrument model(1-3 years)			

When optional USR (User Selectable Resolution) is chosen * According to ISO 5725 and with USR enabled and under ideal conditions